## Assembly of sleeves and the X-Blow Off system

## Step 1-Unsrewing the smoke column:

To assemble the X-Blow Off in combination with a sleeve, please unscrew the smoke column of the base first.

## Step 2 - Mounting the Blow Off Plate:

Please take the Blow Off plate incl. cone adapter first [plate first, cone adapter second] and guide it over the smoke column from below. The top end of the smoke column is equipped with a matching outer cone, which holds the blow off plate + cone adapter.

## Step 3 - Mounting the X-Blow Off Adapter:

The X-Blow Off Adapter can now be mounted in two ways. Either directly above the base, or just below the blow off plate! If you want to mount it under the plate, now next guide the $X$-Blow Off Adapter also over the smoke column until it engages in the cone adapter and then follow with the sleeve. If you want to mount over the base, first guide the sleeve directly into the cone adapter and then the X-Blow Off adapter.

## Step 4 - Tighten:

Now guide the smoke column including the mounted components into the thread of the base and screw the construction tight. It is recommended to insert the standard plate including the smoke column grind into the cone of the smoke column. Then turn it and use it to tighten the smoke column. In the last step, grasp the construction and pull it upwards, where it is held in place by the outer cone of the smoke column. Now screw the smoke column on hand tight.

## Notice:

The X-Blow Off can only be mounted in conjunction with a sleeve. The X-Blow Off adapter as well as the X-Blow Off plate have different positions. It is also possible to block the Blow Off. Do not block the Blow Off plate and the X-Blow Off adapter at the same time, otherwise you will block the entire air outlet and the pressure will then have to escape via the smoke column, forcing water upwards.


