

CARE INSTRUCTIONS FOR PVD-COATED STAINLESS STEEL SURFACES

The PVD coating (Physical Vapor Deposition) on your Shisha not only gives the stainless steel an exceptionally refined appearance, but also significantly increases the surface hardness compared to the underlying V2A stainless steel. However, it is still a decorative surface that, despite its hardness, can be sensitive to mechanical and chemical influences.

Please follow the care and usage instructions below to preserve the flawless look of your PVD-coated Steamulation Shisha over time.

1. Protection from Scratches and Daily Use

Avoid contact with hard or sharp objects (e.g. metal cutlery, tools, abrasive materials). Direct contact can cause fine scratches that are clearly visible on the glossy surface.

2. Cleaning and Care

Only use soft, lint-free cloths (e.g. microfiber) to clean the surface. Make sure there are no coarse dirt particles on the cloth or surface to prevent rubbing.

For daily cleaning, warm water with a mild soap solution is sufficient. Avoid using abrasive cleaners (scouring cream, scrub pads) or acidic substances, as they can permanently damage the PVD coating.

Dry the surface with a soft cloth after cleaning to avoid water spots.

3. Do Not Clean in the Dishwasher

Always clean your Shisha parts by hand. Never put them in the dishwasher! This can permanently damage the surface.

4. Avoid Contact with Chemicals

Aggressive household chemicals such as bleach, ammonia, highly acidic or alkaline cleaners, and alcohol-based solvents can impair the protective effect of the PVD coating. Avoid any direct contact with such substances.

5. Mechanical Wear

On moving or heavily used parts, slight abrasion of the top layer may occur due to mechanical friction. This has no effect on function or durability.

6. Colored Light Reflections

Depending on the lighting, fine rainbow-colored reflections may appear – a typical effect of high-precision PVD coatings caused by light interference on the surface. A visible sign of technical sophistication.